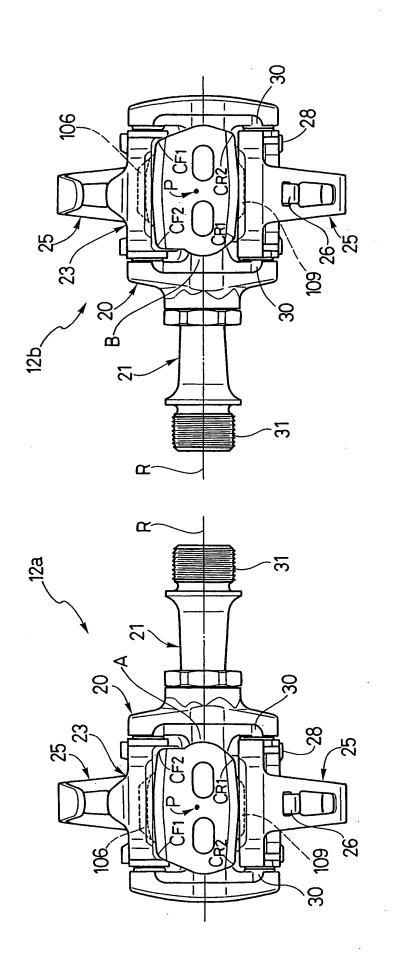
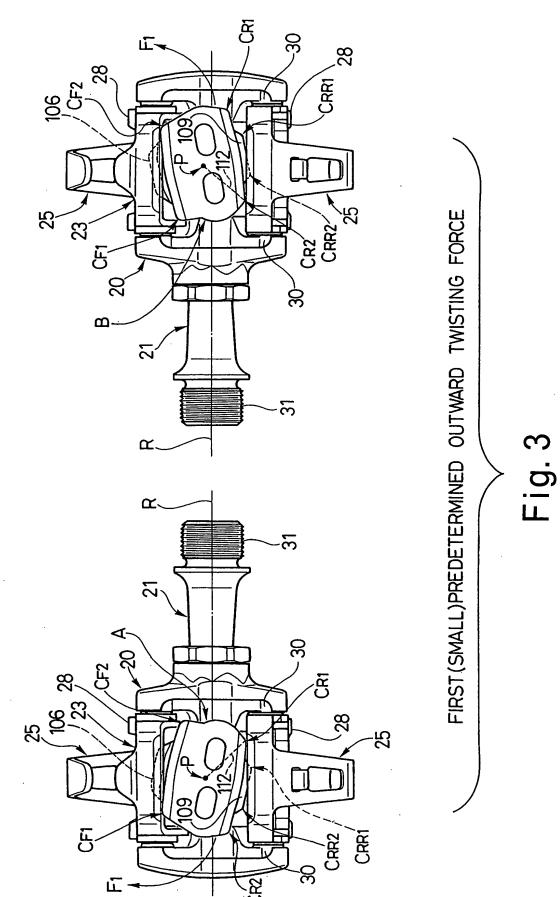


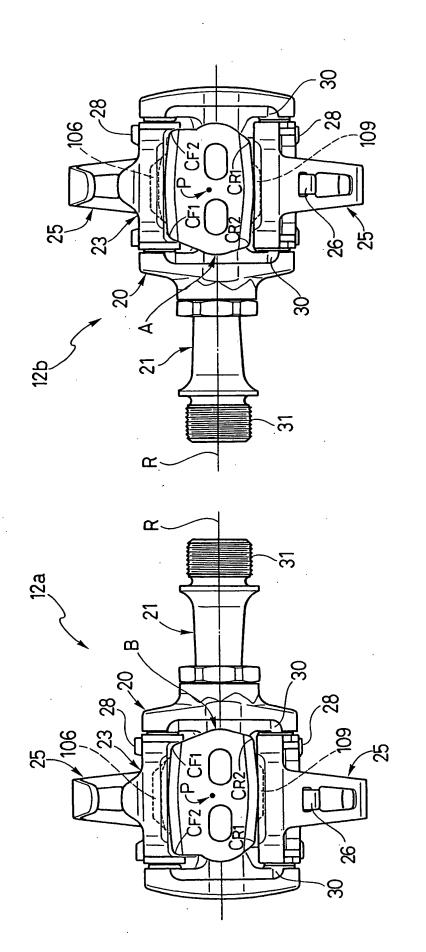
Fig. 1



FIRST (SMALL) PREDETERMINED OUTWARD TWISTING FORCE

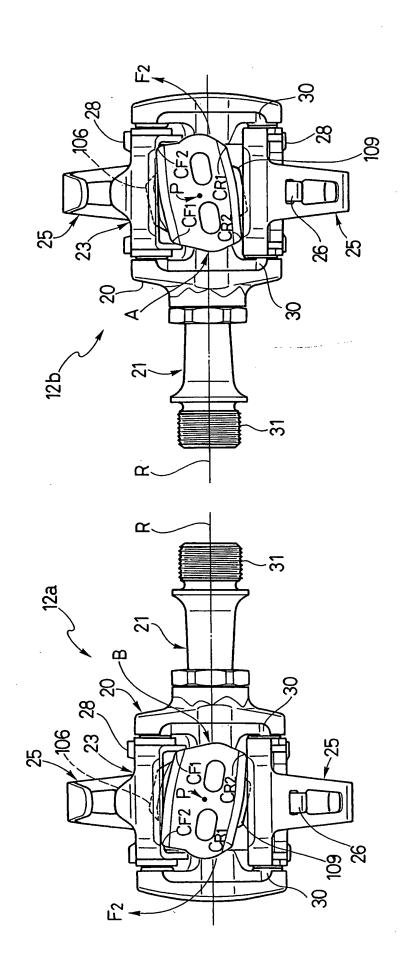
Fig. 2





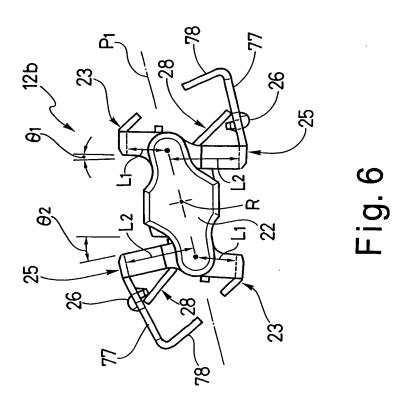
SECOND (LARGE) PREDETERMINED OUTWARD TWISTING FORCE

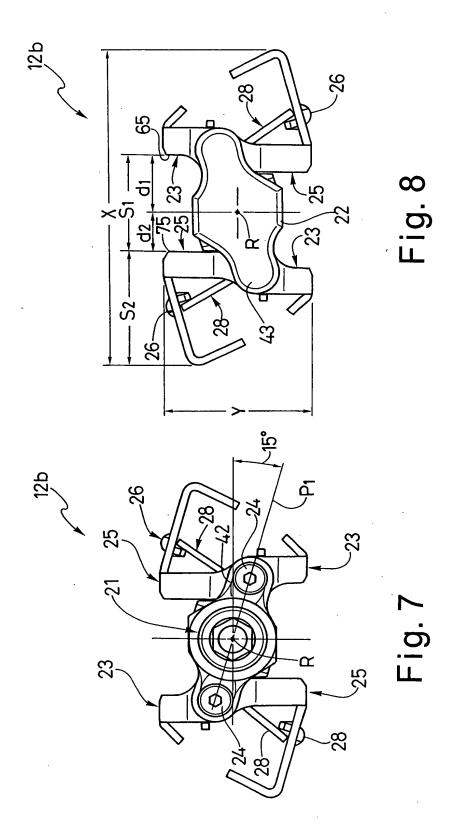
Fig. 4

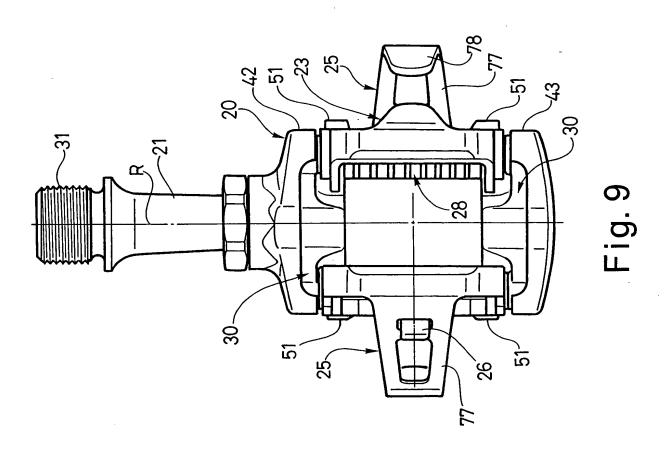


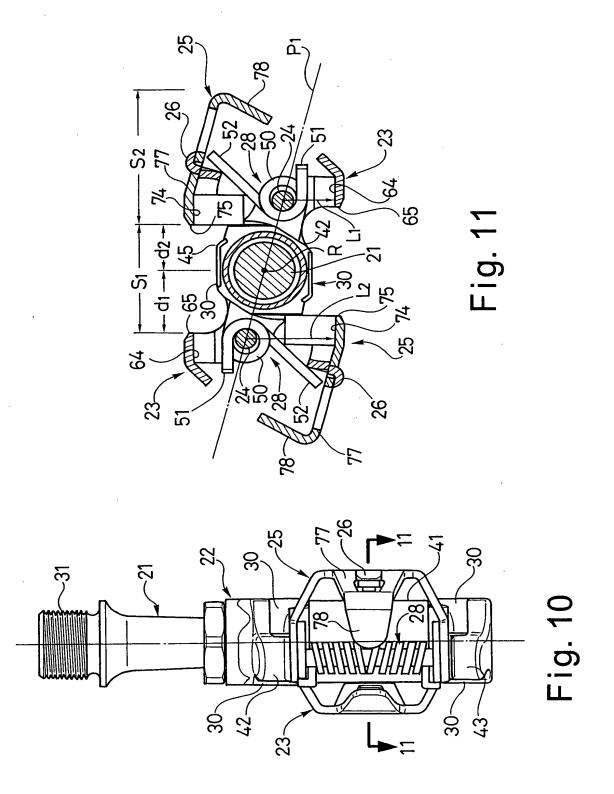
SECOND (LARGE) PREDETERMINED OUTWARD TWISTING FORCE

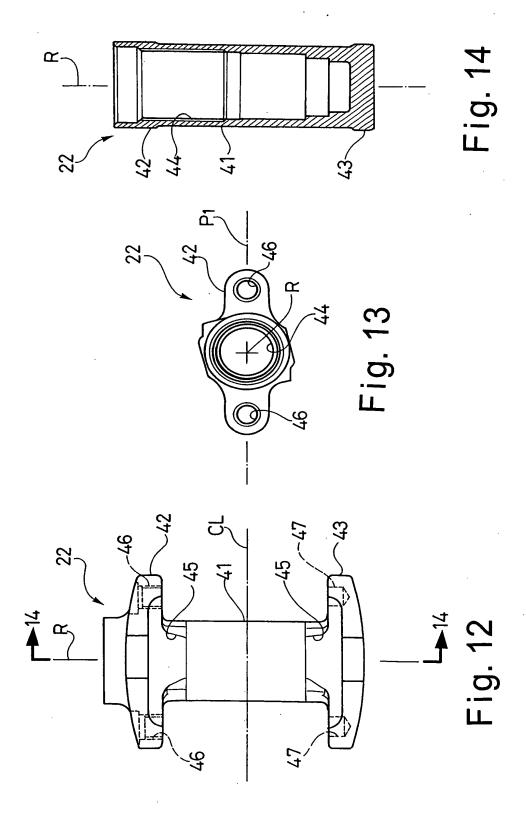
Fig. 5

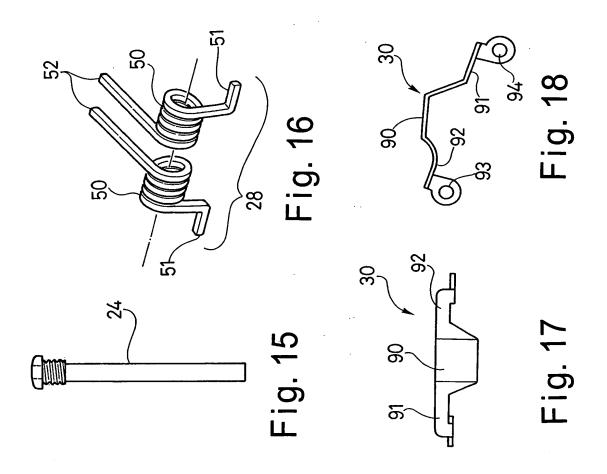


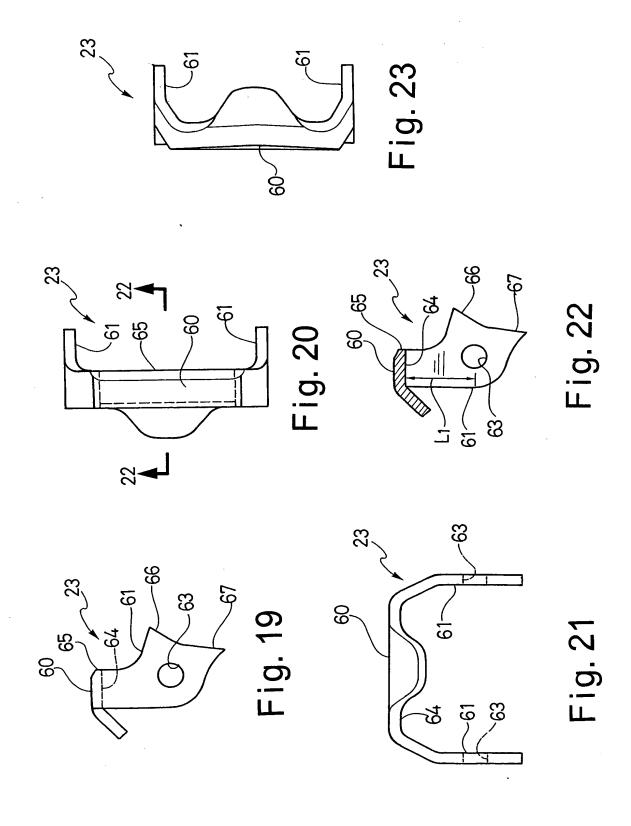


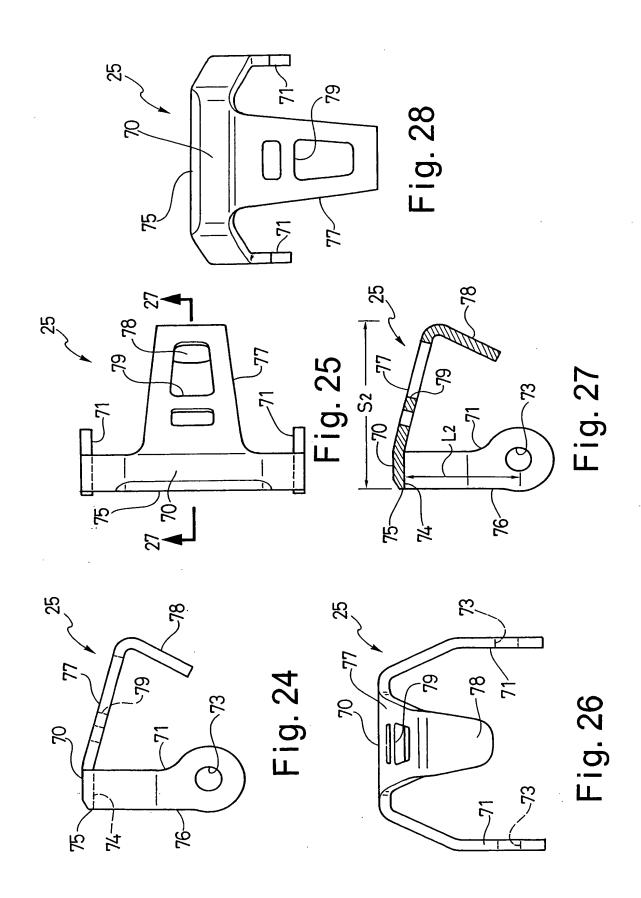


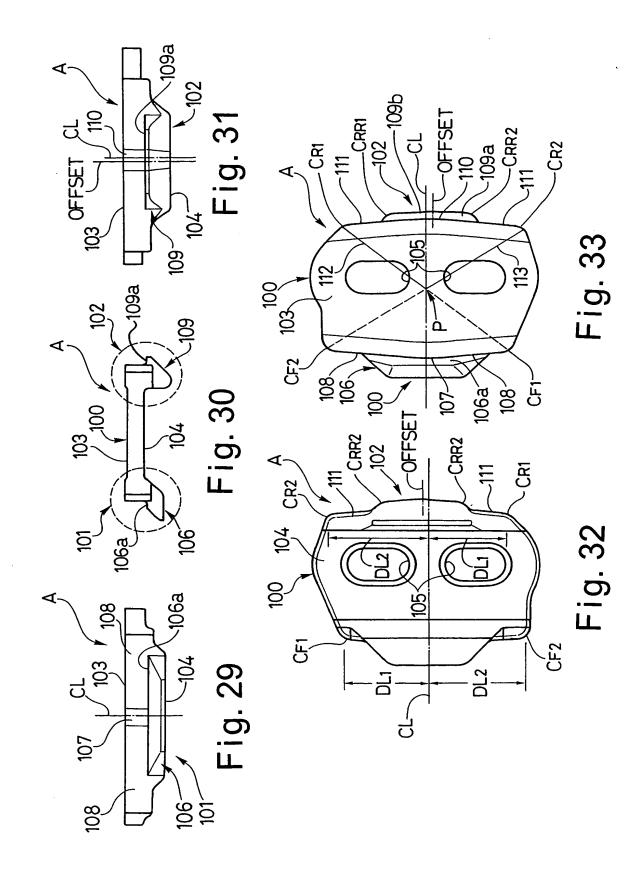












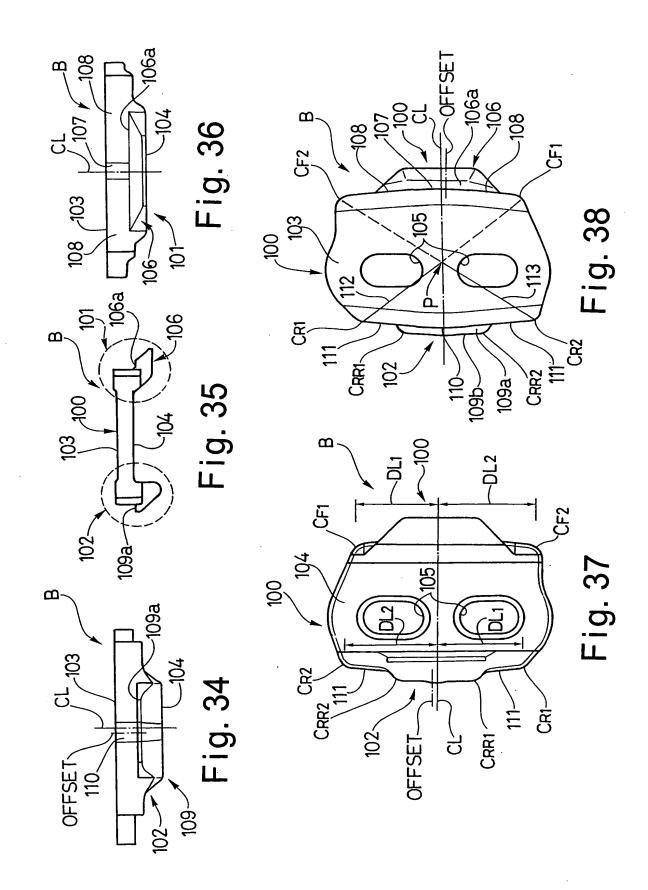


Fig. 40 Fig. 39 OFFSET 25

